

THERMINOL[®]
from Eastman

THERMINOL[®] VP-3

heat transfer fluid

High-temperature vapor/liquid phase fluid

2° to 330°C
(36° to 625°F)



THERMINOL[®] VP-3

heat transfer fluid

Physical and chemical characteristics

Therminol VP-3 heat transfer fluid is designed for use with excellent thermal stability at a maximum continuous operating temperature of 330°C (625°F) in the liquid or vapor phase.

Therminol VP-3 has a normal boiling point of 243°C (469°F), 14°C (26°F) below the normal boiling point of Therminol VP-1, allowing vapor phase at the lower temperature.

A crystallization point of 2.4°C (36°F) makes Therminol VP-3 easy to handle and may eliminate the need for costly heat tracing in moderate climates.

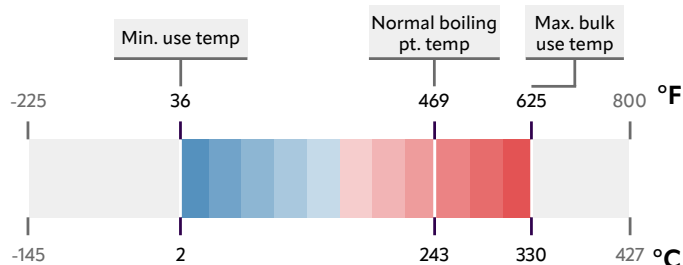
The recommended bulk and maximum film temperatures for Therminol VP-3 are based on industry-standard thermal studies. Operation at or below these temperature maximums can provide long service life under most operating conditions.

Actual fluid life is dependent on the total system design and operation and can vary by heat transfer fluid chemistry. As fluid ages, the formation of low- and high-boiling compounds may result. Low-boiling compounds should be vented from the system as necessary to a safe location away from personnel and sources of ignition and in compliance with applicable regulations and laws. The high-boiling compounds can be very soluble in the fluid. Significant overheating or fluid contamination will accelerate decomposition and may result in increased high-boiler and solids concentrations. Excess solids can typically be filtered for removal.

The odor of Therminol VP-3 is milder than other vapor phase organic heat transfer fluids. Therminol VP-3 contains virtually no biphenyl.

Therminol VP-3 is a Class IIIB combustible fluid under the definitions of the National Fire Protection Association (NFPA). As with any other combustible material, proper system design and operation are important to safe operation. Vapor leaks could condense into a stable mist suspension that may be explosive in certain concentrations in air. Consequently, the use of protective devices may be required to minimize fire risk, and users of Therminol VP-3 should check with their safety and risk management experts for specific instructions.

Eastman Therminol VP-3 liquid/vapor phase heat transfer fluid was specially developed to allow vapor phase heat transfer at lower temperatures than are practical with traditional diphenyl oxide/biphenyl constituted fluids.



Therminol VP-3 is available globally. Contact your local Eastman Therminol sales representative for more information.

For more information about vapor phase system design, operation, and safety, refer to the *Vapor phase design guide* or the Therminol VP-3 safety data sheet (SDS).

Typical properties^a

Appearance	Above 2.4°C (36°F), clear, sediment-free liquid
Composition	Phenylcyclohexane + bicyclohexyl
Recommended bulk temperature	330°C (625°F)
Maximum film temperature	360°C (675°F)
Normal boiling point	243°C (469°F)
Crystallizing point	2.4°C (36°F)
Flash point, COC (ASTM D92)	104°C (219°F)
Autoignition temperature (ASTM E659)	360°C (680°F)
Autoignition temperature (DIN 51794)	351°C (664°F)
Coefficient of thermal expansion at 200°C	0.001204/°C (0.000669/°F)
Total acidity (ASTM D664)	<0.2 mg KOH/g
Average molecular weight	161
Pseudocritical temperature	406°C (764°F)
Pseudocritical pressure	38.5 bar (558.4 psia)
Pseudocritical density	352 kg/m ³ (22 lb/ft ³)
Chlorine content (DIN 51577)	<10 ppm
Copper corrosion (ASTM D130)	<<1a
Moisture content, maximum (ASTM E203)	150 ppm
Surface tension in air at 25°C	43.2 dynes/cm
Dielectric constant @ 23°C (ASTM D924)	2.48

^aThese data are based on samples tested in the laboratory and are not guaranteed for all samples. Contact us for complete sales specifications for Therminol VP-3 fluid. Does not constitute an express warranty. See disclaimer on the back page of this brochure.



To create your own customized table

with preferred properties, units of measure
and temperature intervals, visit

therminol.com/resources

and download the Therminol heat transfer fluid calculator.

For technical service, visit the contact page on therminol.com.

Liquid properties of Therminol VP-3 heat transfer fluid by temperature^a (SI units)

Temperature		Liquid density	Liquid heat capacity	Heat of vaporization	Liquid enthalpy ^b	Liquid thermal conductivity	Liquid viscosity ^c		Vapor pressure ^d
°C	°F	kg/m ³	kJ/(kg·K)	kJ/kg	kJ/kg	W/(m·K)	cP (mPa·s)	cSt (mm ² /s)	kPa
4	39.2	941	1.525	533.5	-0.7	0.1195	4.74	5.04	—
10	50	938	1.555	530.9	8.6	0.1187	3.91	4.17	0.001
20	68	933	1.604	526.4	24.4	0.1174	2.95	3.16	0.003
30	86	928	1.651	521.9	40.6	0.1162	2.31	2.49	0.007
40	104	923	1.698	517.3	57.4	0.1149	1.87	2.03	0.015
50	122	917	1.744	512.7	74.6	0.1136	1.56	1.70	0.030
60	140	911	1.789	508.1	92.3	0.1123	1.33	1.46	0.058
70	158	905	1.833	503.4	110.4	0.1110	1.15	1.28	0.108
80	176	899	1.876	498.7	128.9	0.1097	1.02	1.13	0.194
90	194	892	1.918	494.1	147.9	0.1084	0.908	1.02	0.338
100	212	885	1.960	489.4	167.3	0.1071	0.819	0.925	0.569
110	230	878	2.000	484.7	187.1	0.1058	0.744	0.848	0.933
120	248	871	2.040	480.0	207.3	0.1045	0.681	0.782	1.49
130	266	863	2.079	475.3	227.9	0.1031	0.627	0.726	2.32
140	284	855	2.118	470.7	248.9	0.1018	0.580	0.678	3.53
150	302	847	2.155	466.0	270.2	0.1005	0.538	0.635	5.27
160	320	839	2.192	461.3	292.0	0.0991	0.501	0.597	7.72
170	338	830	2.229	456.7	314.1	0.0978	0.467	0.563	11.1
180	356	821	2.265	452.0	336.5	0.0965	0.437	0.532	15.7
190	374	812	2.300	447.3	359.4	0.0951	0.408	0.503	21.9
200	392	803	2.336	442.6	382.6	0.0937	0.382	0.477	30.0
210	410	793	2.371	437.9	406.1	0.0924	0.358	0.452	40.7
220	428	783	2.407	433.2	430.0	0.0910	0.336	0.429	54.4
230	446	772	2.442	428.4	454.2	0.0896	0.315	0.408	71.9
240	464	761	2.479	423.5	478.8	0.0882	0.295	0.388	93.9
250	482	750	2.516	418.6	503.8	0.0868	0.277	0.369	121
260	500	738	2.555	413.5	529.1	0.0854	0.259	0.351	156
270	518	726	2.596	408.3	554.9	0.0840	0.243	0.335	197
280	536	714	2.641	402.9	581.1	0.0826	0.228	0.319	248
290	554	701	2.691	397.2	607.7	0.0812	0.213	0.304	309
300	572	687	2.747	391.2	634.9	0.0798	0.199	0.290	382
310	590	673	2.814	384.7	662.7	0.0784	0.186	0.277	469
320	608	658	2.895	377.6	691.2	0.0769	0.174	0.265	572
330	626	641	2.998	369.8	720.7	0.0755	0.163	0.253	693
340	644	624	3.137	360.8	751.3	0.0740	0.152	0.243	834
350	662	606	3.334	350.2	783.6	0.0726	0.141	0.234	997
360	680	586	3.634	337.1	818.3	0.0711	0.132	0.225	1,180

^aRecommended bulk temperature 330°C (625°F). The normal boiling temperature is 243°C (469°F). These data are based on samples tested in the laboratory and are not guaranteed for all samples. Contact us for complete sales specifications for Therminol VP-3 fluid. ^bEnthalpy basis is liquid at 4.4°C (40°F). ^c1 cSt = 1 mm²/s and 1 mPa·s = 1 cP ^d100 kPa = 1 bar

Liquid properties of Therminol VP-3 heat transfer fluid by temperature^a (English units)

Temperature		Liquid density		Liquid heat capacity	Heat of vaporization	Liquid enthalpy ^b	Liquid thermal conductivity	Liquid viscosity ^c		Vapor pressure ^d
°F	°C	lb/gal	lb/ft ³	Btu/(lb·°F)	Btu/lb	Btu/lb	Btu/(ft·h·°F)	lb/(ft·h)	cSt (mm ² /s)	psia
40	4	7.85	58.8	0.365	229.4	0.0	0.0690	11.3	4.96	—
60	16	7.81	58.4	0.378	227.3	7.4	0.0682	8.04	3.55	—
80	27	7.76	58.1	0.391	225.2	15.1	0.0674	6.04	2.68	0.001
100	38	7.71	57.7	0.403	223.0	23.1	0.0666	4.74	2.12	0.002
120	49	7.66	57.3	0.416	220.8	31.3	0.0658	3.85	1.73	0.004
140	60	7.60	56.9	0.428	218.6	39.7	0.0649	3.22	1.46	0.008
160	71	7.55	56.5	0.439	216.3	48.4	0.0641	2.75	1.26	0.017
180	82	7.49	56.0	0.451	214.1	57.3	0.0633	2.40	1.10	0.032
200	93	7.43	55.5	0.462	211.9	66.4	0.0624	2.12	0.985	0.059
220	104	7.36	55.1	0.473	209.6	75.7	0.0616	1.90	0.889	0.103
240	116	7.29	54.6	0.483	207.4	85.3	0.0607	1.71	0.810	0.176
260	127	7.22	54.0	0.494	205.2	95.1	0.0599	1.56	0.744	0.291
280	138	7.15	53.5	0.504	202.9	105.0	0.0590	1.43	0.688	0.468
300	149	7.08	52.9	0.514	200.7	115.2	0.0582	1.31	0.640	0.732
320	160	7.00	52.4	0.524	198.5	125.6	0.0573	1.21	0.597	1.12
340	171	6.92	51.8	0.534	196.2	136.2	0.0565	1.12	0.559	1.68
360	182	6.84	51.1	0.543	194.0	147.0	0.0556	1.04	0.525	2.46
380	193	6.75	50.5	0.553	191.8	157.9	0.0547	0.967	0.494	3.53
400	204	6.66	49.8	0.562	189.5	169.1	0.0538	0.899	0.465	4.99
420	216	6.57	49.1	0.571	187.3	180.4	0.0530	0.836	0.439	6.94
440	227	6.47	48.4	0.581	185.0	191.9	0.0521	0.779	0.415	9.51
460	238	6.37	47.7	0.590	182.7	203.6	0.0512	0.725	0.392	12.8
480	249	6.27	46.9	0.600	180.3	215.5	0.0503	0.675	0.371	17.1
500	260	6.16	46.1	0.611	177.9	227.6	0.0494	0.628	0.351	22.6
520	271	6.05	45.3	0.622	175.4	240.0	0.0485	0.584	0.333	29.4
540	282	5.93	44.4	0.634	172.8	252.5	0.0476	0.543	0.315	37.8
560	293	5.81	43.5	0.647	170.0	265.3	0.0467	0.504	0.299	48.2
580	304	5.68	42.5	0.663	167.1	278.4	0.0458	0.468	0.284	60.8
600	316	5.54	41.5	0.683	163.9	291.9	0.0448	0.434	0.270	76.1
620	327	5.40	40.4	0.708	160.3	305.8	0.0439	0.402	0.257	94.4
640	338	5.24	39.2	0.741	156.1	320.2	0.0430	0.373	0.245	116
660	349	5.07	38.0	0.791	151.2	335.5	0.0420	0.345	0.235	142
680	360	4.89	36.6	0.869	145.0	352.1	0.0411	0.319	0.225	172

^aRecommended bulk temperature 330°C (625°F). The normal boiling temperature is 243°C (469°F). These data are based on samples tested in the laboratory and are not guaranteed for all samples. Contact us for complete sales specifications for Therminol VP-3 fluid. ^bEnthalpy basis is liquid at 4.4°C (40°F). ^c1 cSt = 1 mm²/s and 1 mPa·s = 1 cP ^d100 kPa = 1 bar

Vapor properties of Therminol VP-3 heat transfer fluid by temperature^a (SI units)

Temperature		Vapor density	Vapor heat capacity	Vapor enthalpy ^b	Vapor thermal conductivity	Vapor viscosity ^c	
°C	°F	kg/m ³	kJ/(kg·K)	kJ/kg	W/(m·K)	mPa·s	cSt
4	40	0.00005	1.08	533.3	0.0084	0.0067	—
10	50	0.00009	1.11	539.4	0.0089	0.0069	—
20	68	0.00020	1.15	550.7	0.0097	0.0071	—
30	86	0.00044	1.20	562.5	0.0105	0.0074	—
40	104	0.00091	1.24	574.7	0.0114	0.0076	—
50	122	0.00179	1.28	587.3	0.0122	0.0079	—
60	140	0.00337	1.32	600.3	0.0130	0.0081	—
70	158	0.00610	1.37	613.8	0.0139	0.0084	1370
80	176	0.0107	1.41	627.7	0.0148	0.0086	809
90	194	0.0180	1.45	642.0	0.0156	0.0089	493
100	212	0.0296	1.49	656.7	0.0165	0.0091	309
110	230	0.0472	1.53	671.8	0.0174	0.0094	199
120	248	0.0734	1.57	687.3	0.0183	0.0096	131
130	266	0.111	1.61	703.2	0.0192	0.0099	88.7
140	284	0.166	1.65	719.5	0.0201	0.0101	61.2
150	302	0.242	1.69	736.2	0.0211	0.0104	43.0
160	320	0.346	1.73	753.3	0.0220	0.0106	30.8
170	338	0.487	1.77	770.7	0.0230	0.0109	22.4
180	356	0.674	1.81	788.5	0.0239	0.0111	16.5
190	374	0.920	1.84	806.7	0.0249	0.0114	12.4
200	392	1.24	1.88	825.2	0.0258	0.0116	9.41
210	410	1.65	1.91	844.0	0.0268	0.0119	7.23
220	428	2.16	1.95	863.2	0.0278	0.0121	5.62
230	446	2.81	1.98	882.6	0.0288	0.0124	4.41
240	464	3.61	2.02	902.4	0.0298	0.0126	3.50
250	482	4.60	2.06	922.4	0.0308	0.0129	2.80
260	500	5.81	2.09	942.7	0.0319	0.0131	2.26
270	518	7.28	2.13	963.2	0.0329	0.0134	1.84
280	536	9.05	2.16	984.0	0.0340	0.0136	1.50
290	554	11.2	2.20	1,005	0.0350	0.0139	1.24
300	572	13.7	2.23	1,026	0.0361	0.0141	1.03
310	590	16.7	2.26	1,047	0.0371	0.0143	0.857
320	608	20.3	2.30	1,069	0.0382	0.0146	0.718
330	626	24.5	2.33	1,090	0.0393	0.0148	0.604
340	644	29.5	2.36	1,112	0.0404	0.0150	0.510
350	662	35.4	2.40	1,134	0.0415	0.0153	0.432
360	680	42.3	2.43	1,155	0.0426	0.0155	0.367

^aRecommended bulk temperature 330°C (625°F). These data are based on samples tested in the laboratory and are not guaranteed for all samples. Contact us for complete sales specifications for Therminol VP-3 fluid. ^bEnthalpy basis is liquid at 4.4°C (40°F). ^c1 cSt = 1 mm²/s and 1 mPa·s = 1 cP

Vapor properties of Therminol VP-3 heat transfer fluid by temperature^a (English units)

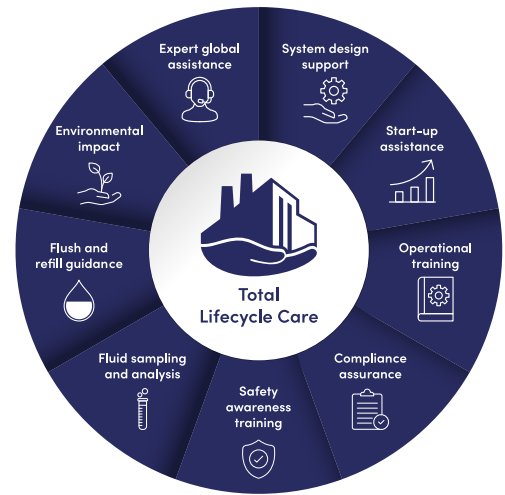
Temperature		Vapor density	Vapor heat capacity	Vapor enthalpy ^b	Vapor thermal conductivity	Vapor viscosity ^c	
°F	°C	lb/ft ³	Btu/(lb·°F)	Btu/lb	Btu/(ft·h·°F)	lb/(ft·h)	mPa·s
40	4	0.000003	0.261	229.4	0.0049	0.0163	0.00674
60	16	0.00001	0.270	234.7	0.0054	0.0170	0.00702
80	27	0.00002	0.282	240.3	0.0059	0.0176	0.00729
100	38	0.00005	0.294	246.0	0.0065	0.0183	0.00757
120	49	0.00010	0.306	252.0	0.0070	0.0190	0.00785
140	60	0.00021	0.315	258.3	0.0075	0.0197	0.00813
160	71	0.00041	0.327	264.7	0.0081	0.0203	0.00841
180	82	0.00075	0.339	271.4	0.0086	0.0210	0.00869
200	93	0.00133	0.349	278.3	0.0092	0.0217	0.00897
220	104	0.00228	0.361	285.4	0.0098	0.0224	0.00925
240	116	0.00377	0.373	292.7	0.0104	0.0230	0.00953
260	127	0.00607	0.382	300.2	0.0109	0.0237	0.00981
280	138	0.00949	0.392	308.0	0.0115	0.0244	0.0101
300	149	0.0145	0.404	315.9	0.0121	0.0251	0.0104
320	160	0.0216	0.413	324.1	0.0127	0.0258	0.0106
340	171	0.0315	0.423	332.4	0.0133	0.0264	0.0109
360	182	0.0451	0.435	341.0	0.0139	0.0271	0.0112
380	193	0.0635	0.445	349.7	0.0146	0.0278	0.0115
400	204	0.0879	0.454	358.6	0.0152	0.0284	0.0118
420	216	0.120	0.464	367.7	0.0158	0.0291	0.0120
440	227	0.161	0.473	376.9	0.0165	0.0298	0.0123
460	238	0.213	0.483	386.3	0.0171	0.0304	0.0126
480	249	0.280	0.492	395.9	0.0178	0.0311	0.0129
500	260	0.363	0.500	405.5	0.0184	0.0318	0.0131
520	271	0.466	0.509	415.4	0.0191	0.0324	0.0134
540	282	0.592	0.519	425.3	0.0198	0.0331	0.0137
560	293	0.747	0.528	435.4	0.0204	0.0337	0.0139
580	304	0.935	0.535	445.5	0.0211	0.0343	0.0142
600	316	1.16	0.545	455.7	0.0218	0.0350	0.0145
620	327	1.44	0.554	466.0	0.0225	0.0356	0.0147
640	338	1.77	0.564	476.4	0.0232	0.0363	0.0150
660	349	2.16	0.571	486.7	0.0239	0.0369	0.0152
680	360	2.64	0.581	497.1	0.0247	0.0375	0.0155

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Total Lifecycle Care™

Total Lifecycle Care is a comprehensive service that uses analytics, sampling and training to prevent heat transfer system failures, ensuring safe, efficient and uninterrupted operations.

- Offers industry-leading technical support
- Provides data through Fluid Genius™ for informed decision-making
- Helps minimize unexpected downtime and maintenance costs
- Assists in maximizing fluid life
- Enables safe working environments through tailored safety training
- Helps keep systems running smoothly



Comprehensive support services

- **In-service heat transfer fluid sample analysis**

Eastman provides comprehensive testing services to extend heat transfer fluid life and ensure system performance by detecting contamination, moisture and degradation through key tests like acid number, viscosity, insoluble solids and moisture content.



- **Fluid Genius™**

Fluid Genius is a web-based portal and sampling service that simplifies fluid sample management by providing expert analysis, fluid condition monitoring, lifespan prediction, early maintenance alerts, technical support and access to a comprehensive knowledge base. Learn more at fluidgenius.net.



Operational efficiency

- **System design support**

Eastman collaborates with leading manufacturers to provide expert support in heat transfer system design, performance, fluid selection, and compliance, offering seminars, technical visits, and on-site audits to improve system reliability and efficiency.



- **Start-up assistance**

Eastman offers start-up assistance by reviewing procedures and recommending improvements to streamline systems and reduce common issues, with support available from local technical specialists or on-site visits.



- **Flush and refill guidance**

Therminol FF is specially formulated to clean liquid-phase heat transfer systems. After flushing with Therminol FF, refill the system with the appropriate Eastman heat transfer fluid to ensure optimal performance. Contact your local Eastman technical specialist to learn more and get expert guidance.



- **Compliance support**

Our team provides guidance to help you achieve and maintain regulatory compliance related to safety, health and environmental standards, ensuring your operations meet the necessary requirements.



- **Environmental impact**

Eastman supports your sustainability goals by advising on waste heat recovery and water-lean utility deployments using Therminol products to reduce CO₂ emissions and water consumption.



Operational and safety awareness training

- **Operational training**

Eastman's customized training programs improve expertise in fluid selection and heat transfer system operation for technicians, supervisors, maintenance staff and engineers through core and specialized sessions to enhance design, improve safety and reduce costs.



- **Safety awareness training**

At Eastman, we approach safety with a zero-incident mindset. We offer our customers safety awareness training that focuses on the design start-up, operation and maintenance of heat transfer fluid systems to help ensure safe, efficient operations.



- **Expert global assistance**

Get direct access to experienced technical service specialists who can help answer questions regarding heat transfer fluid selection, system start-ups, system design and operational issues.



For more information, visit therminol.com.

EASTMAN

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